## TWELVE BROTHERS

Joseph was one of twelve brothers, who became the twelve tribes of Israel. See if you can find the names of all twelve brothers. Their names are hidden below and can be found in any direction.









Simeon

Reuben



Levi

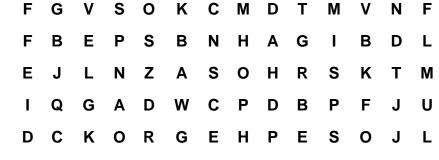




Joseph



Issachar

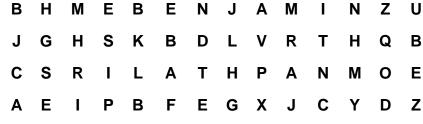




Zebulum



Benjamin





Asher







Bonus: Who was their father, also known as Israel? (See Genesis 46:8)